

5/29/2018

LARGE FAB

[Dart Hawkesbury] Job Sheet - David, Logan

4306

SHIP

JIT

821



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBEM633V3002102-19
Job Sheet 178255



Part No: RBEM633V3002102-19

Job Qty: 12 ea

Part Name: Bolt



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 5/29/18

Job Tracking No:

Due Date: 7/2/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM633V3002102 Rev. 2 IPP Rev. A 18.05.22 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	12 Ea	7/2/18	7/2/18	0.00	0.00	Start Up Large Fab-7		EZ
110	Large Fab	12 pcs	7/2/18	7/2/18	0.00	12.00	Large Fab 3		EZ
120	QC	12 pcs	7/2/18	7/2/18	0.00	0.00	QC9		EZ
125	QC	12 pcs	7/2/18	7/2/18	0.00	0.00	QC5		EZ
130	Outsource	12 pcs	7/2/18	7/2/18	0.00	0.00	Outsource15		18-9-19
140	Packaging	12 pcs	7/2/18	7/2/18	0.00	0.00	Packaging2		SEP 24 2018
150	QC	12 pcs	7/2/18	7/2/18	0.00	0.00	QC6		61
160	Packaging	12 pcs	7/2/18	7/2/18	0.00	0.00	Packaging3-2		21-80
170	QC21-FG	12 Ea	7/2/18	7/2/18	0.00	0.00	QC21		SEP 26 2018

Part Op 110 - 1-Plug weld as per DWG. 2-Grind flush 3-Engrave T/N and/or P/N number using MARKTRONIC engraver as per Descriptions: DWG.

130 - -Issue P/O to GROUPE ALTECH: P/O 041012 -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Material type; Steel -Certificate of Conformity is required
160 - Bag and label

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90592A032	Hex Nut	12 Ea (1 ea)	100-Start up Operation	5077694
RBEM633V3002102-21	Threaded Rod	12 Ea (1 ea)	100-Start up Operation	5102208

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	90592A032 GAO63	12	0	0
	RBEM633V3002102-21	12	0	0

Part Specifications

Specifications could not be found.

Plex 5/29/18 10:14 AM dart.logan.david



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S111187



Part: RBEM633V3002102-19

Job No: 178255

Serial No/Batch: S111187

Revision: 2

Inspector:

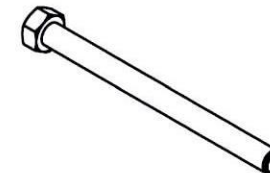
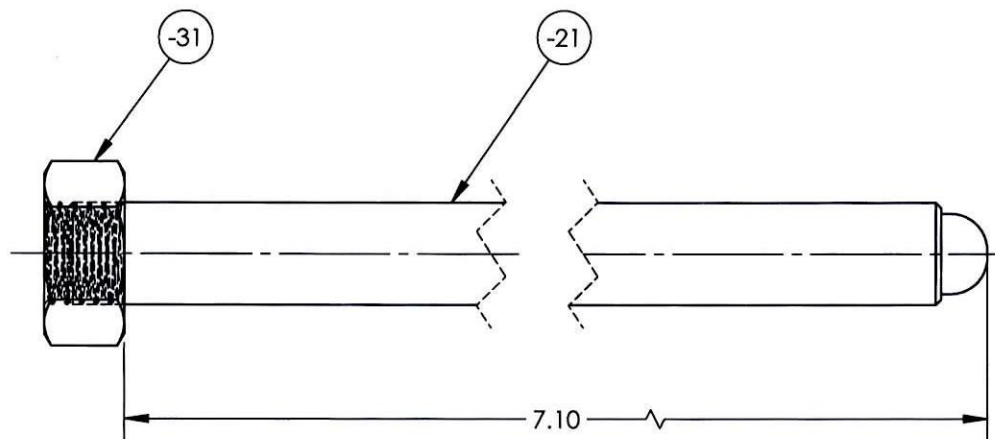
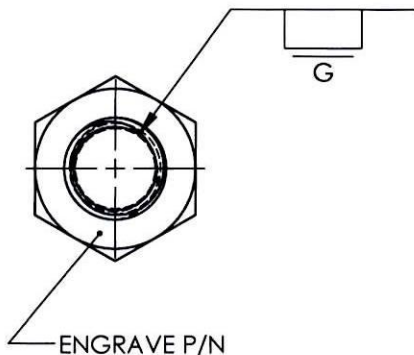
Exp Date:

Instructions:

Date: 09/18/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



SHOP COPY
RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 17825K

20180712

✓

-19

BOLT

DART AEROSPACE	
TITLE ELASTOMERIC BEARING BOLT EXCHANGE	
DWG NO. RBEM633V3002102-19	REV 2
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125°
ASTM B633 TYPE I SC 2	
DRAWN BY: CHECKED: OPPS APPR: QA APPR:	DUERFELDT CLOUGH ANDERSON LINDSAY
APPROVED:	GILBERT
USED ON MODEL H175	
SCALE 1:1	DATE 4/6/2016
SHEET 11 OF 16	



PURCHASE ORDER
PO041072

PO No:	PO041072
PO Date:	9/19/18
Due Date:	9/26/18
Purchase Order Revision:	
Revision Date:	
Ship-To Contact:	Phone:

Via:	Ground
Pymt Terms:	Net 60
Freight Terms:	
Special Comments:	

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	178255	RBEM633V3002102-19	Bolt -Issue P/O to GROUPE ALTECH: P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Material type; Steel -Certificate of Conformity is required	Firmed	-	9/26/18	12 pcs	0 pcs	12 pcs	\$7.50/pcs	\$90.00

12 x SEP 24 2018

DAS 61 9-89

Grand Total:	\$90.00
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Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.



Certificat de Conformité / Certificate of Compliance

(012838-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

012838- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.					
24-Sep-2018		Jessie Boisvert				041072 ✓				
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)		CATG. U/M	Comm. /Ordered	Exp/ Shipped	Quantités / Quantities Qté NC/ NC Qty		Qté Scrap/	À venir/ Back Order
1	RBEM633V3002102-19 Rev.	RBEM633V3002102-19 ✓ 01 -ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours YELLOW ZINC TYPE 2 SC2		ZINC CH	12	12 ✓	0		0	0

DAS
61
9-89

Notes Additionnelles / Additional Notes

1 box

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.